

1/22

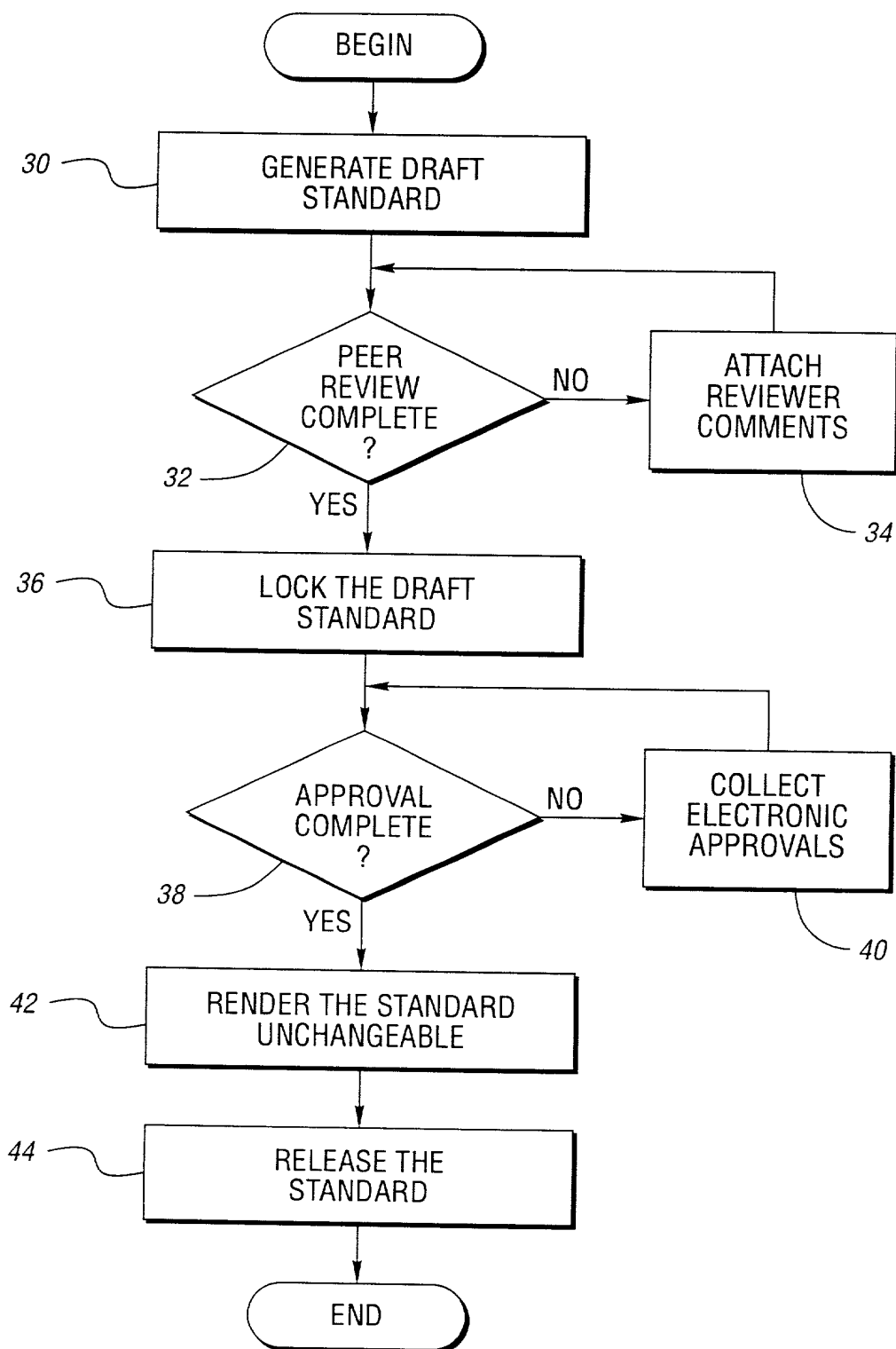


Fig. 1

2/22

Thursday, 12/7 Demo
CR Number: CR0000245

Creation Date: 07Dec2000 08:23 AM
CRAD Status: Routed For Peer Review

58

Top	Header	Reason For Change	Technical Standards	Supporting Documents	Hard Copy	Actions
Originator: Keith Seroski						
Originator Phone: 513-626-4086						
Originator Fax: 513-626-xxxx						
54						
Urgent Request: No						
Target Date of Issue:						
GBU: TISSUES & TOWELS						
Standards Office: GLOBAL - TT						
56						
Primary Affected Category: PAPER TOWELS						
62						
Add Comment						
Complete Review						
Edit						
View Comments						
View Peer Reviewers						
View Approvers						

50

52

60

Detailed Reason for Change: Demonstration

Attached Files(s): MS Office

Fig. 2

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Fig. 3

70

Log Out | Help | Customer Service | Customize | GCAS Search | | Maintenance

Approved Standards | Originator | Peer Reviewer | Approver | Standards Office

PSU

Change Request Comment

Comments for CR0000245
Thursday, 12/7 Demo

Author: Lisa Gilbert
Modified On: 13-Dec-2000 02:53:27 PM

Choose a Summary Thought For Your Comments:

Minor Comments

Your Comments:

I am OK as long as you wait for final stability data next week.

Supporting Document:

72

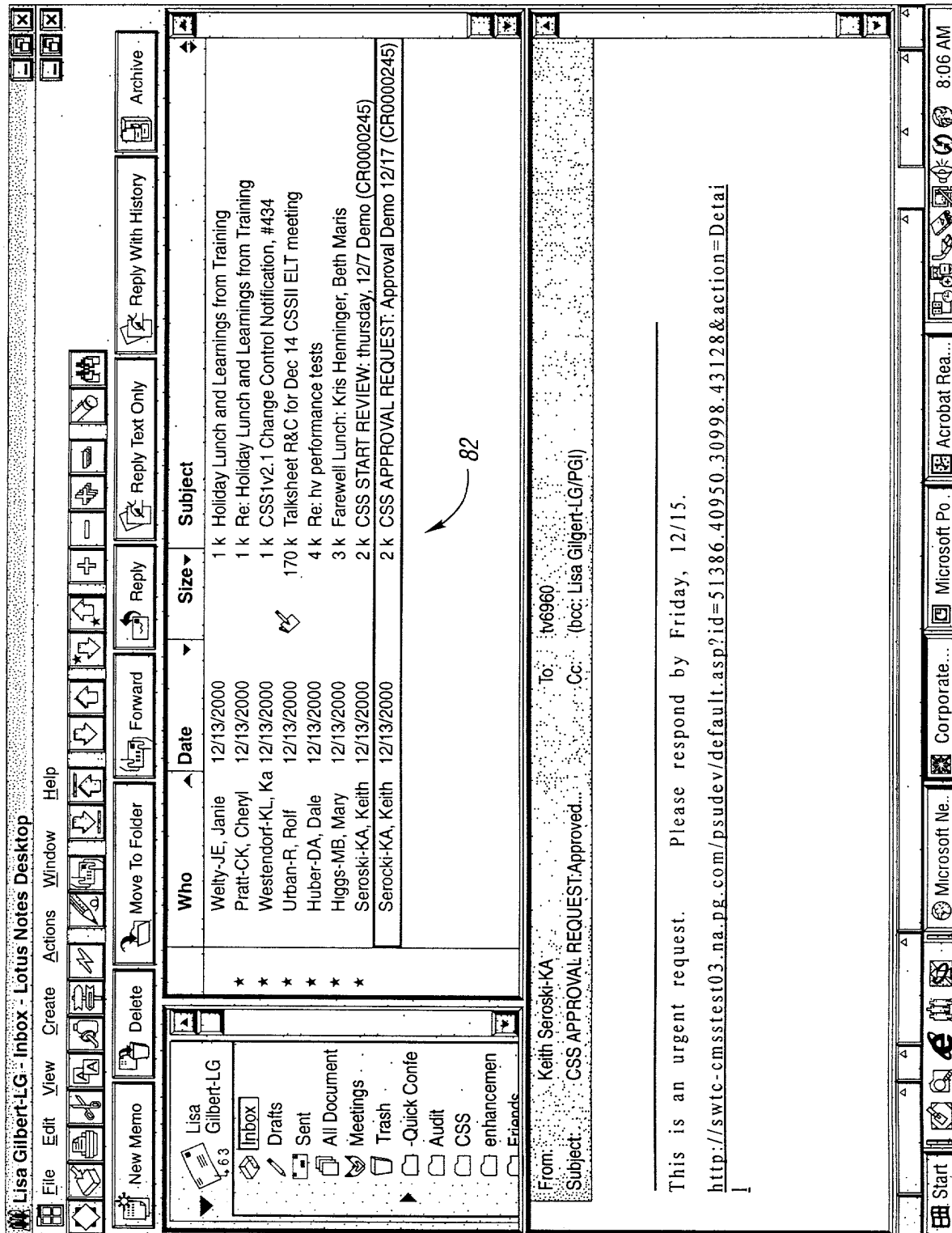
74

76

4/22

80


Fig. 4



Application Serial No.: / Atty. Docket No.: **8380/PRGA 0103 PUSP**

5/22

Miss

 Approval Demo 12/17 CR Number: CR0000246		Creation Date: 07Dec2000 08:30 AM CRAD Status: Routed For Approval	
<div>58</div> <div> <div>Top</div> <div>Header</div> <div>Reason For Change</div> <div>Technical Standards</div> <div>Supporting Documents</div> <div>Hard Copy</div> <div>Actions</div> </div>		<div>92</div> <div> <div>Add Comment</div> <div>Approve</div> <div>Reject</div> <div>Edit</div> <div>View Comments</div> <div>View Peer Reviewers</div> <div>View Approvers</div> </div>	
Originator: Keith Seroski	Originator Phone: 513-626-4086	GBU: TISSUES & TOWELS	
Originator Fax: 513-626-xxxx	Standards Office: GLOBAL - TT		
<div>54</div>		<div>56</div>	
Urgent Request: No	Primary Affected Category: NAPKINS		
Target Date of Issue:			
Detailed Reason for Change: Demonstration		<div> <div>Top</div> <div>Header</div> <div>Reason For Change</div> <div>Technical Standards</div> <div>Supporting Documents</div> <div>Hard Copy</div> <div>Actions</div> </div>	
Attached Files(s):		<div> <div>Top</div> <div>Header</div> <div>Reason For Change</div> <div>Technical Standards</div> <div>Supporting Documents</div> <div>Hard Copy</div> <div>Actions</div> </div>	

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Fig. 6

100

Log Out | Help | Customer Service | Customize | GCAS Search | GO

Approved Standards | Originator | Peer Reviewer | Approver | Standards Office | Maintenance

Comments for: Approval Demo 12/17 [CR0000246]

PSU

☒ All Comments
☐ Change Request Comments
☐ Tech. Std. Comments

Select the Technical Standard:

Display Actions

Date of Comment	Description	Author	Summary Thought	Ref Document
01Dec2000	CR:Approval Demo 12/17 This looks good. You need to update the packaging requirements.	Lisa Gilbert	Minor Comments	

7/22

Fig. 2

110

PSU

Log Out | Help | Customer Service | Customize | GCAS Search | | GO

Approved Standards | Originator | Peer Reviewer | Approver | Standards Office | Maintenance

Standards Office

Type your password to apply your electronic signature to this change request.

Login ID: tv 6960

Password

OK Cancel

112

114

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Fig. 8

120

Corporate Standards System - Netscape

File Edit View Go Communicator Help

Back Forward Reload Home Search Netscape Print Security Stop

Bookmarks Location: i.pg.com/Default.asp?action=URPview&CMD=View&ID=19038.8833.24630.36634&SO=NA_-_IT What's Related

CSS Production CSS Dev CSS PSU

Background: product upgrade

Amount of product: production until expiration date

only those parameter, which differ from the base reference card are listed. All others remain unchanged

Size	Mini	Mid	Maxi	Junior	XL
I Product Specification					
This has the following influence on weight distribution: add, - subtract) vs. base design					
F.P. Pad Weight	0.10	0.12	0.13	0.14	0.15
F.P. Front 50% Pad Weight	0.05	0.05	0.05	0.06	0.08
F.P. Mid 50% Pad Weight	0.05	0.03	0.03	0.03	0.05
F.P. Front 25% Pad Weight	0.03	0.02	0.02	0.03	0.03
F.P. Mid 1 25% Pad Weight	0.02	0.02	0.03	0.03	0.03
F.P. Mid 2 25% Pad Weight	0.02	0.05	0.05	0.05	0.04
F.P. Back 25% Pad Weight					
III Back Material					
Adhesive - Chasis	60049462	60049462	60049462	60049462	60049462
Adhesive - Chasis	60049462	60049462	60049462	60049462	60049462
Backsheet / Core Width	150	1502	150	150	150
(curtain-sprayed-coater)	403	454	502	531	603
Spray density	4.250	4.250	4.250	4.250	4.250

Document: Done

Microsoft Ne... Corporate... Microsoft Po Acrobat Rea... 8:06 AM

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Fig. 9

130

132

CS

PSU

Change Request CR0000222

2000k training adding approvers

Step	Approver	Status	Role	Description	On behalf Of	Notified Date	Approval Date
1	Gilbert, Lisa	Approved	Supply-Manufacturing	test adding approvers at different steps		07NOV2000	09NOV2000
1	Manis, Mary-Beth	Approved	Analytical	training 2000k mbh		07NOV2000	07NOV2000
2	Gilbert, Lisa	In Process	Product-Process			09NOV2000	
2	Manis, Beth	Approved	Analytical			09NOV2000	07NOV2000
2	Manis, Mary-Beth	In Process	Analytical			09NOV2000	
4	Manis, MB	Unread	Analytical				
100	Higgs, Mary	Unread					

Log Out | Help | Customer Service | Customize | GCAS Search | GO

Approved Standards | Originator | Peer Reviewer | Approver | Standards Office | Maintenance

10/22

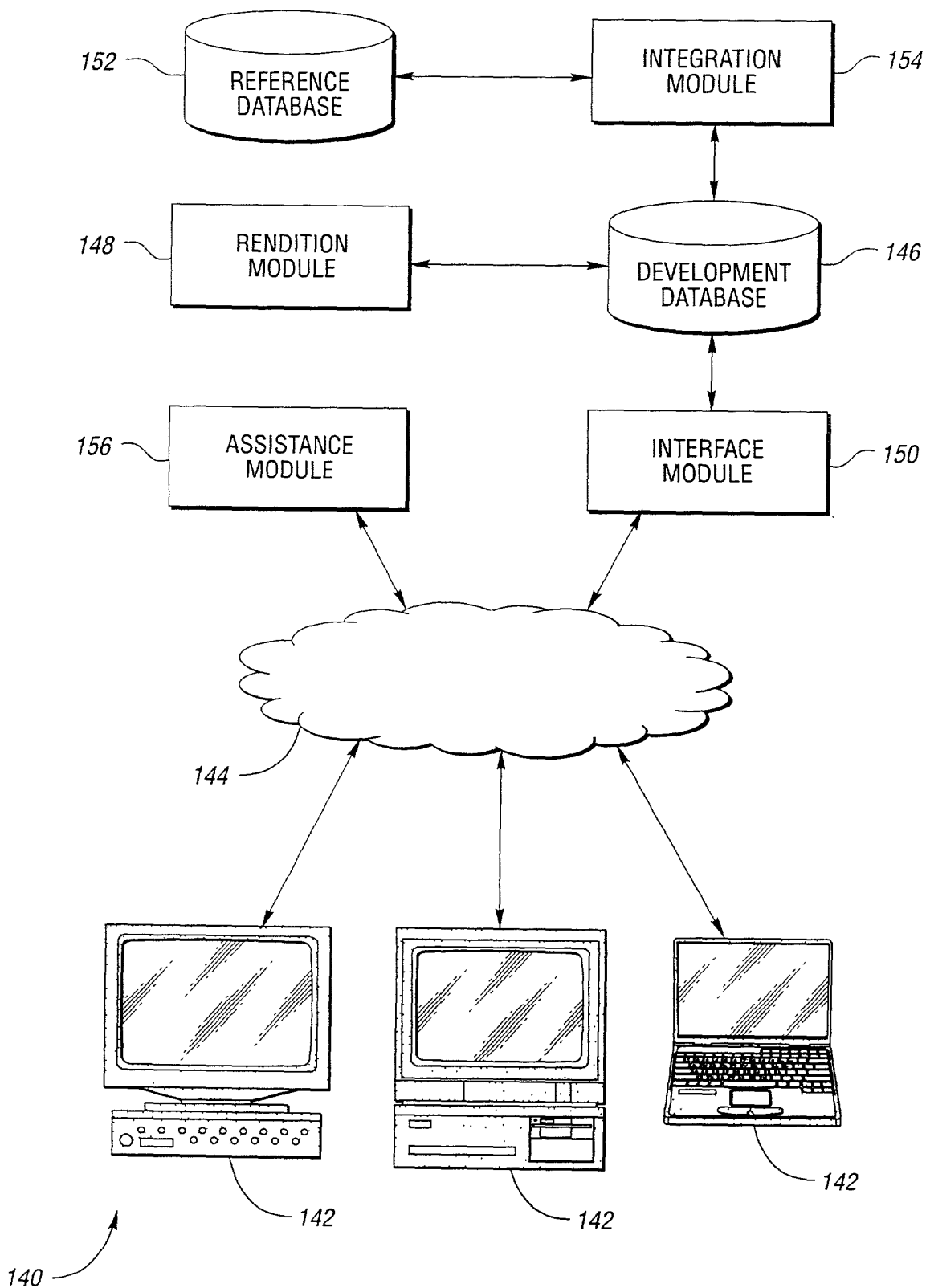


Fig. 10

0988001-03440

11/22

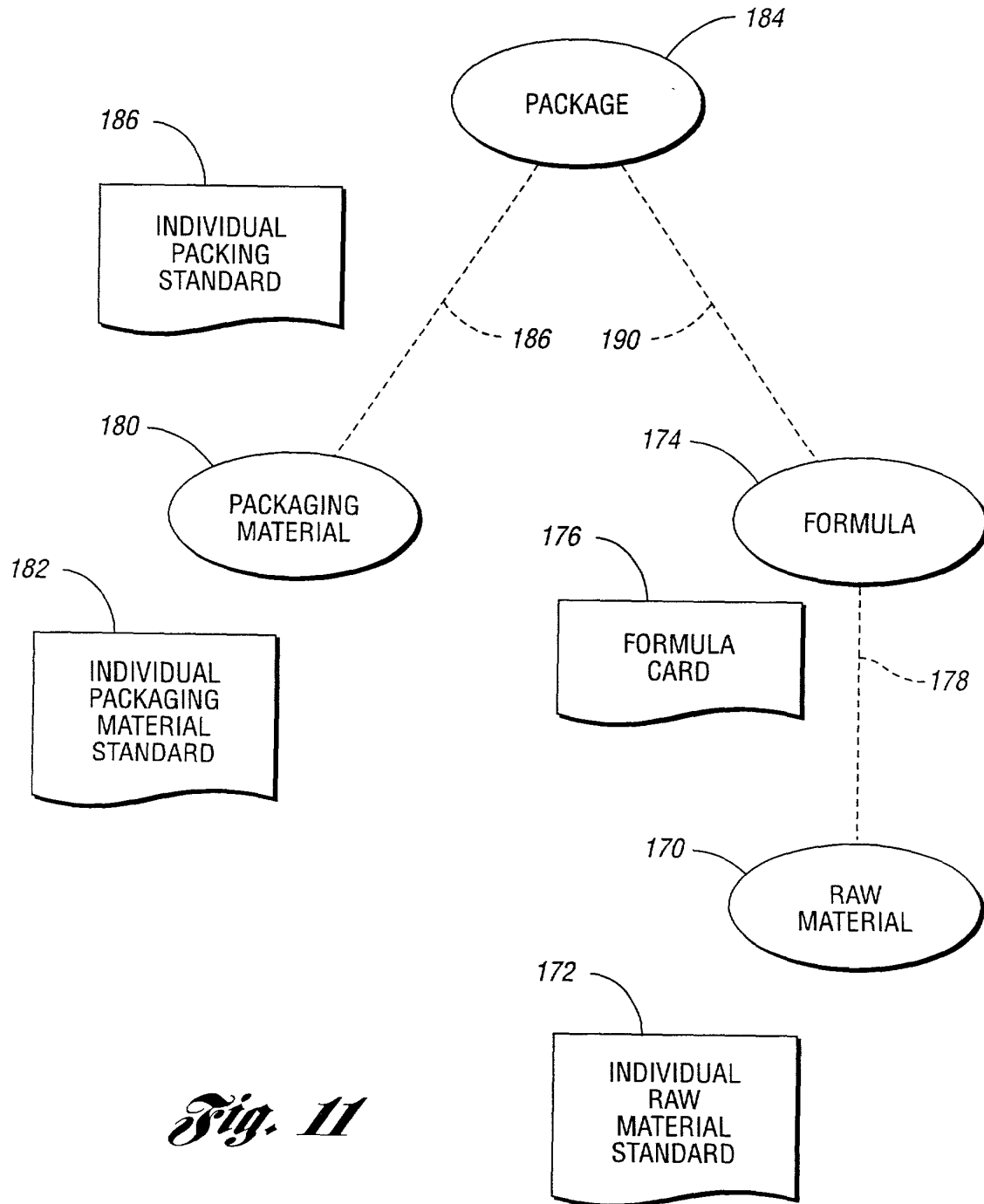


Fig. 11

12/22

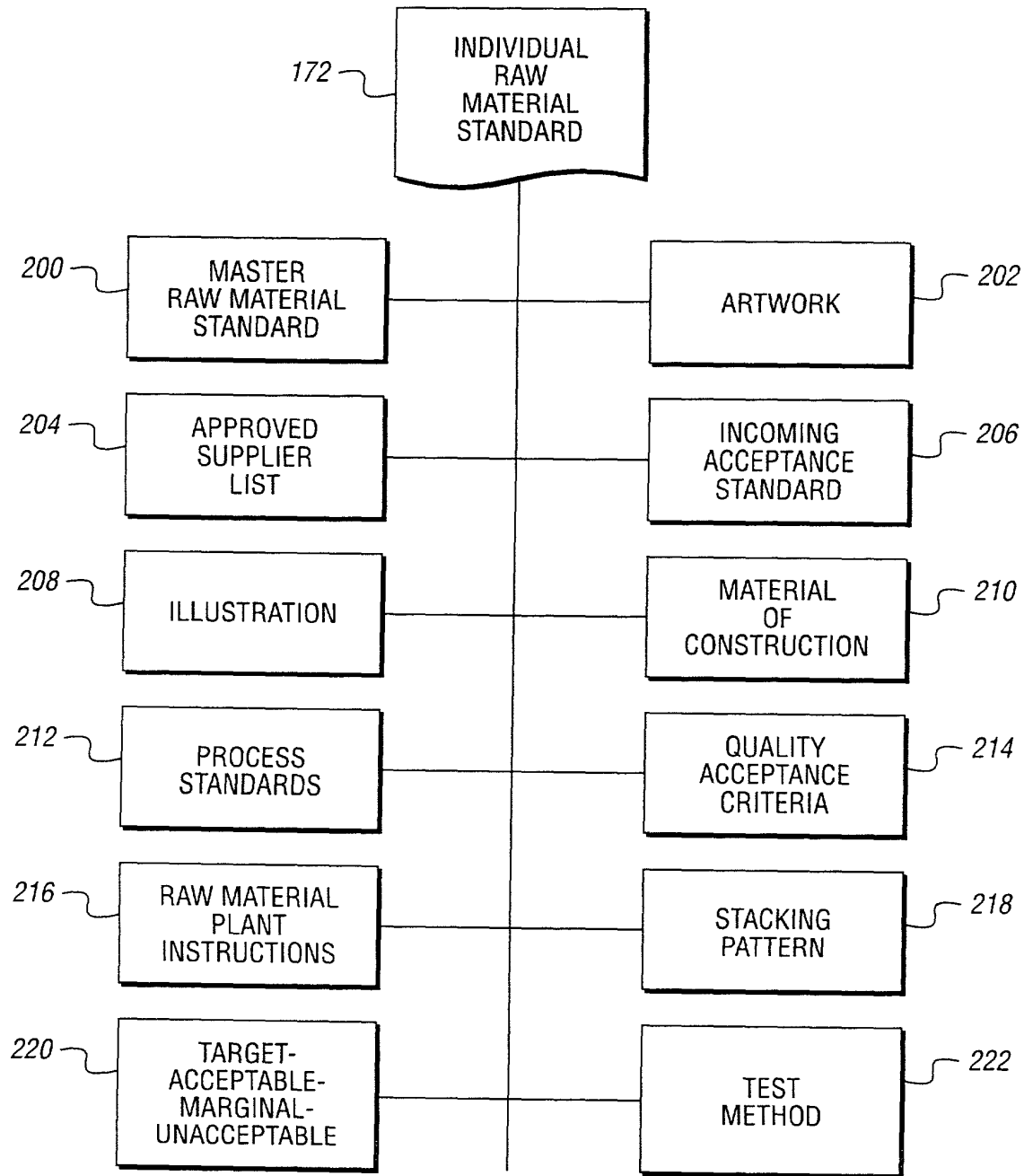


Fig. 12

13/22

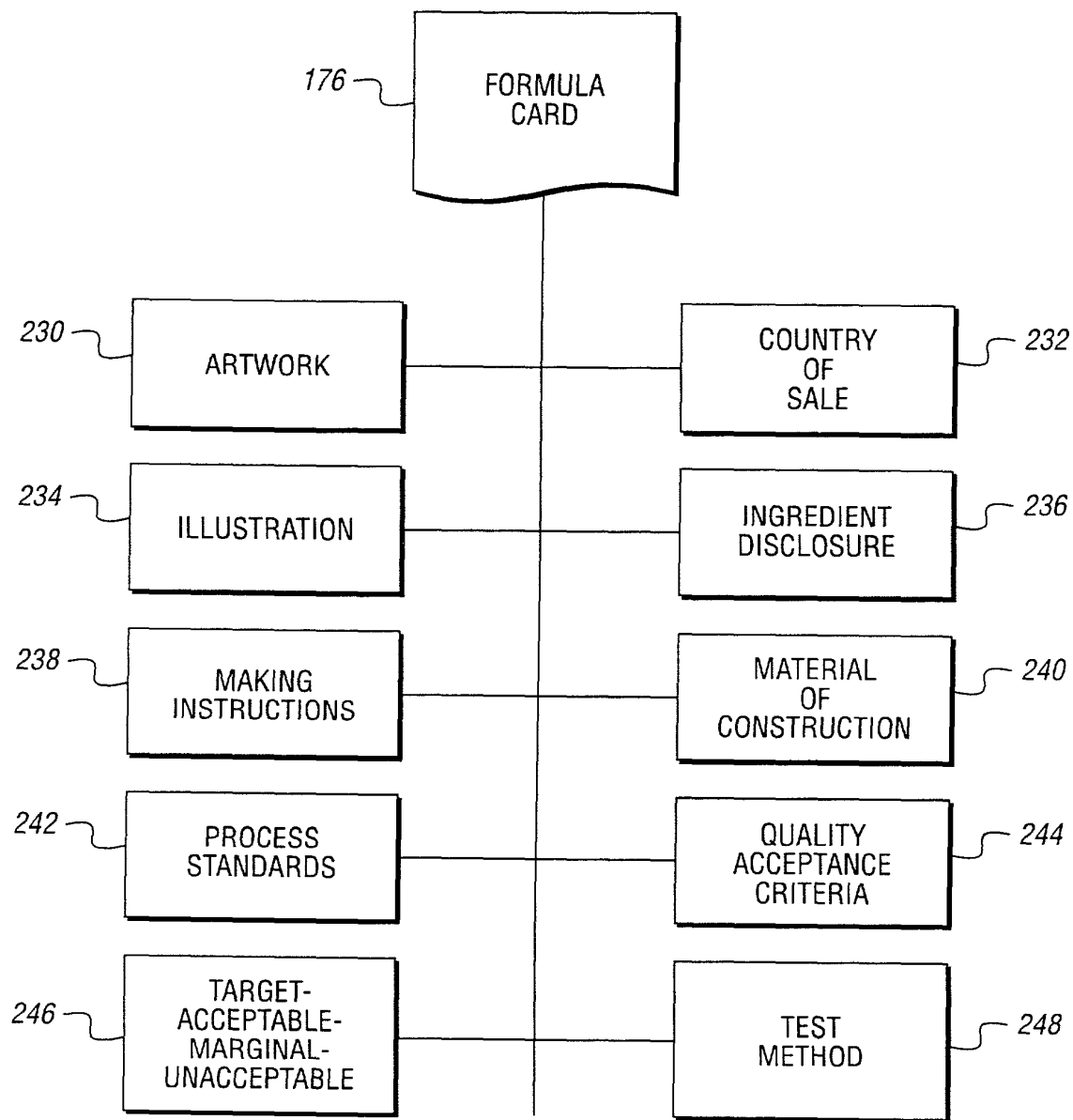


Fig. 13

14/22

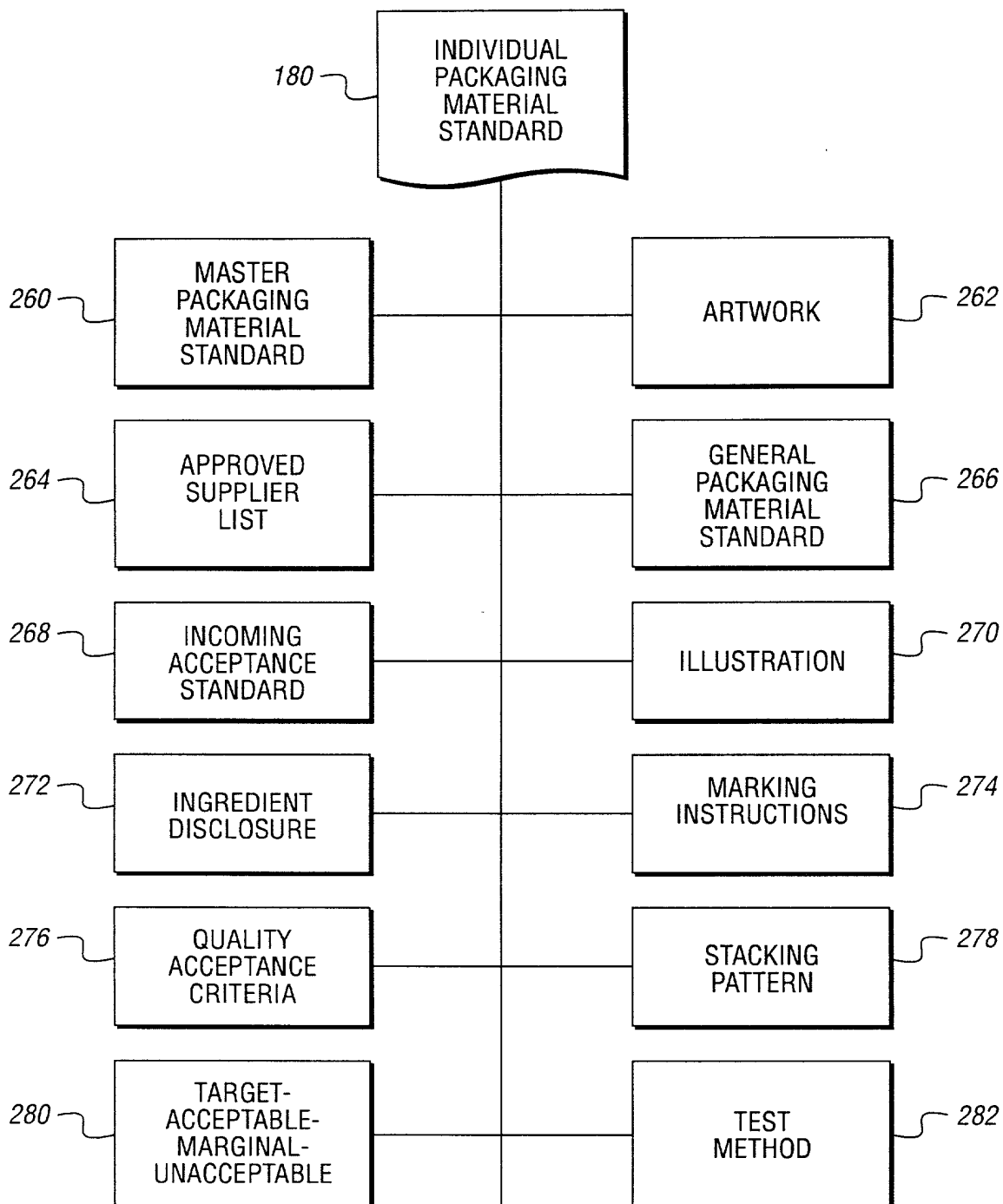


Fig. 14

15/22

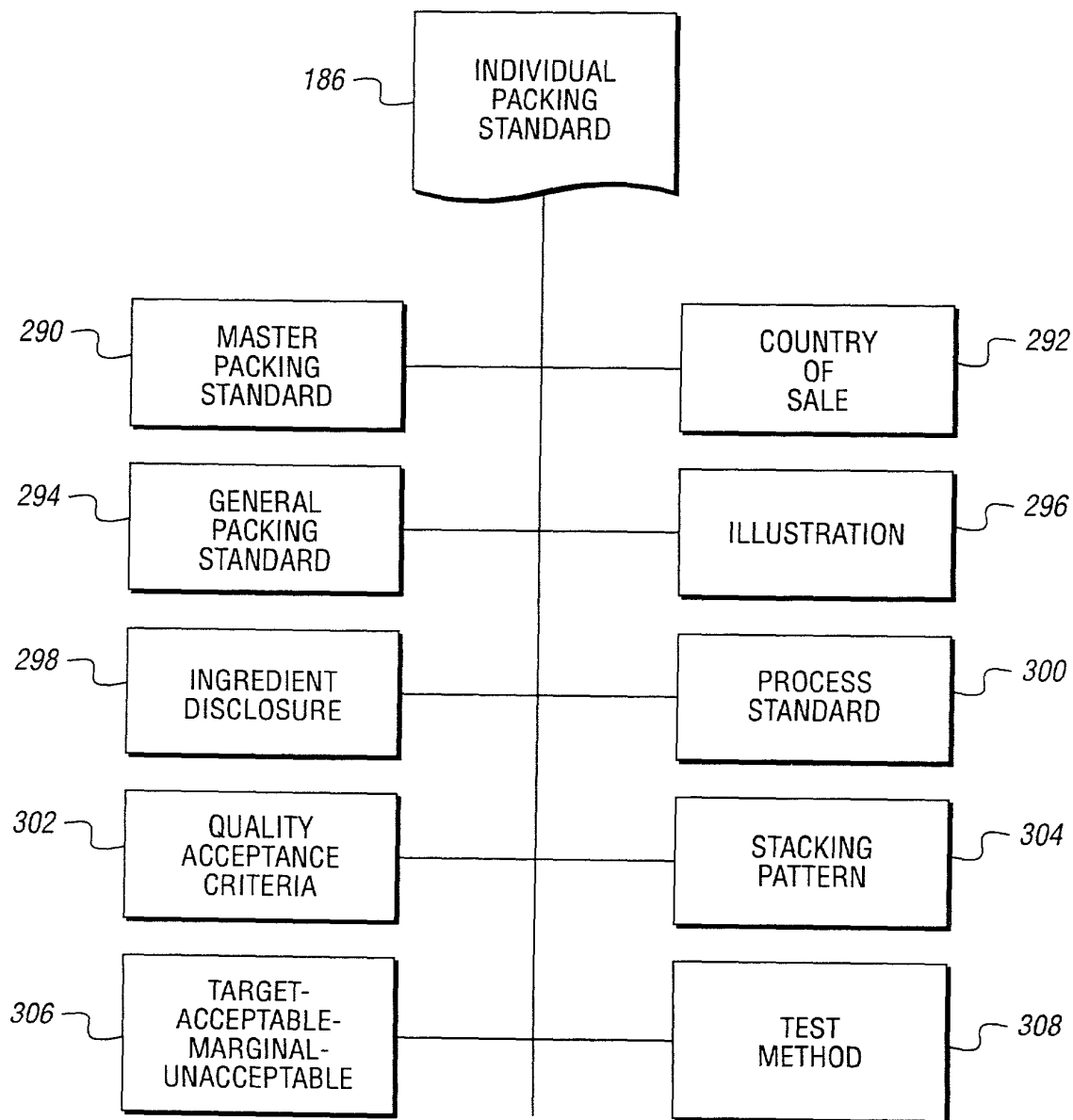


Fig. 15

0988801-034404

16/22

Technical Standard Form

Individual Packaging Material Specification - 22227603

Originator: MB Manis
Editors (Co-creators): None

GCAS Status: Approved

Exp Date: Superseded on:

Is ATS: No
Has ATS: No

324 **Top** Ownership Reference Documents Dates/Status Materials/Classification Brand/Plant P&RS Actions

Description/Title: Gain with Bleach Unscented 42 Use - Belths Test

SAP Description: Gain with Bleach Unscented 42 Use

Local Description:

Document Type: Individual Packaging Material Specification

GCAS Code: 22227603

Version: 002

Locked By: Beth Manis

Owning Organization: EUR/MIDDLE EAST/AFRICA-FABRIC & HOME CARE~LAUNDRY

Sharing Organization(s):

Owning Sector: LAUNDRY & CLEANING

Owning Standards Office: EMEA - FABRIC & HOME CARE

Fig. 16

TECHNICAL STANDARD FORM

17/22

Life Cycle Status: PRODUCTION EXPERIMENTAL ORDER

Top Ownership Reference Documents Dates/Status Materials/Classification Brand/Plant P&RS Actions

332 Material Group: CARTON PACKER- CARRY CARTON- (BOARD)

Material Type: PACKING MATERIAL

Other Names:

Base Unit of Measure: EACH

334 Packaging Level:

336 Packaging Material Weight by Subcomponent:

338 Additional Material Groups:

Packaging Material Type: CARTON BOARD

Packaging Size with Unit: 6* 42 FLUID OUNCE US

Preferred Material Flag: No

Supplier Trade Name:

Fig. 17

330

FIG. 17

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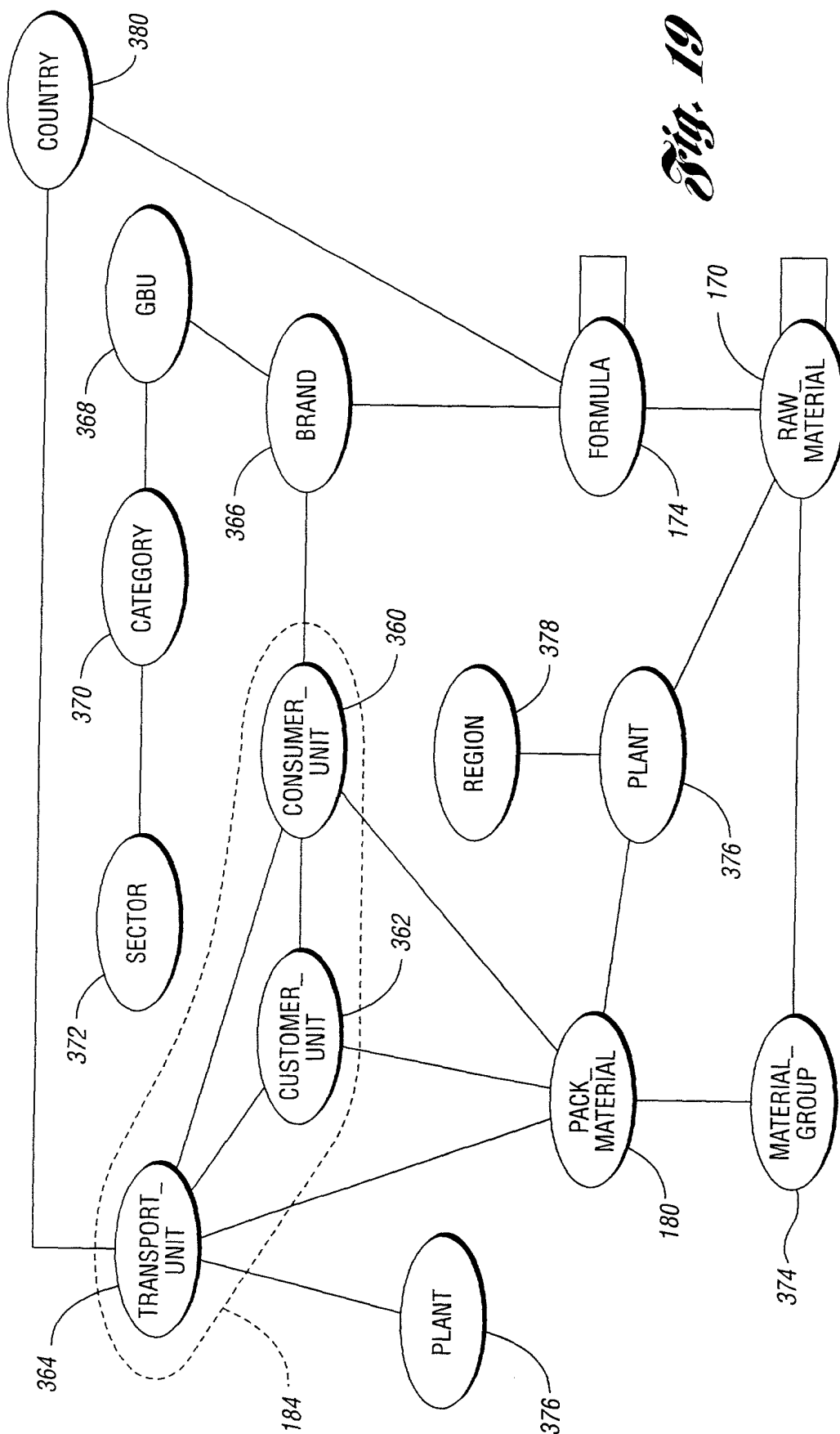
*Material Group:	CONTAINER/SHIPPER/CARRY CARTON (CORRUGATED)/TRAY CASE					
Additional Material Groups:	<div style="float: right; text-align: right;">Remove</div> <div>COMPACT CONTAINER/SHIPPER/CARRY CARTON (CORRUGATED)/TRAY CASE CONTAINER COPPER SALT CORE - TOILET/TOWEL ROLL</div> <div style="clear: both;"></div>					
	- Select One or more and click on Remove - CONTAINER/SHIPPER/CARRY CARTON (CORRUGATED)/TRAY CASE					
*Material Type:	PACKING MATERIAL	<div>CHIPBOARD CLAY COATED NEWSBACK CORRUGATED BOARD CORRUGATED PAPER CORRUGATED PLASTIC COTTON CRYSTAL FLINT GLASS GLASS HIGH DENSITY POLYETH INK CORRUGATED BOARD</div>				
Other Names:						
*Base Unit of Measure:	KILOGRAM					
Packaging Level:	CONSUMER	Packaging Material Type: <div>Case Count: 6 Packaging Size: 36 Packaging Unit: KILOGRAM</div>				
Packaging Material Weight By Sucomponent:						

Sig. 18

350

19/22

Fig. 19



20/22

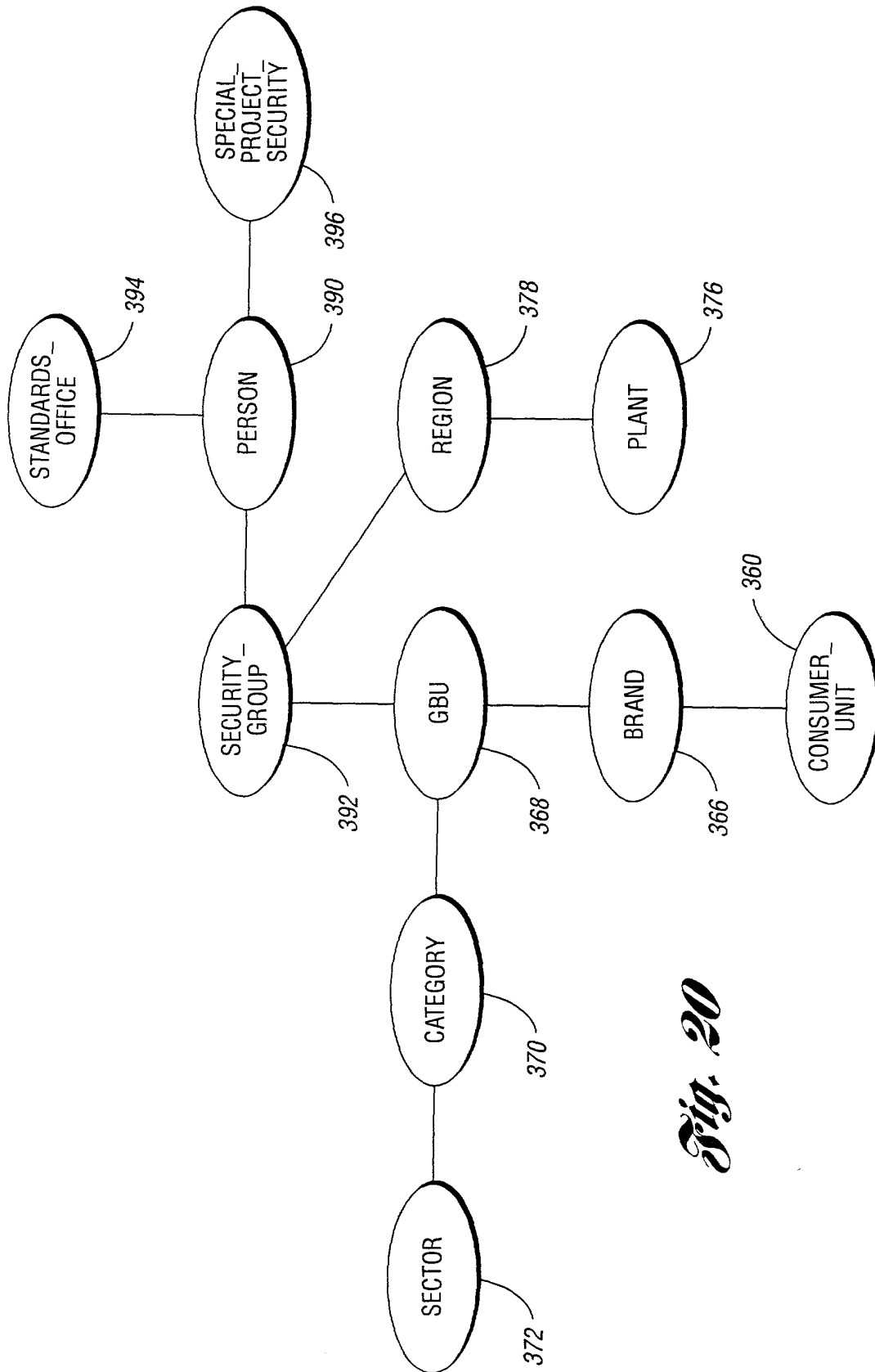


Fig. 20

FIG. 20

21/22

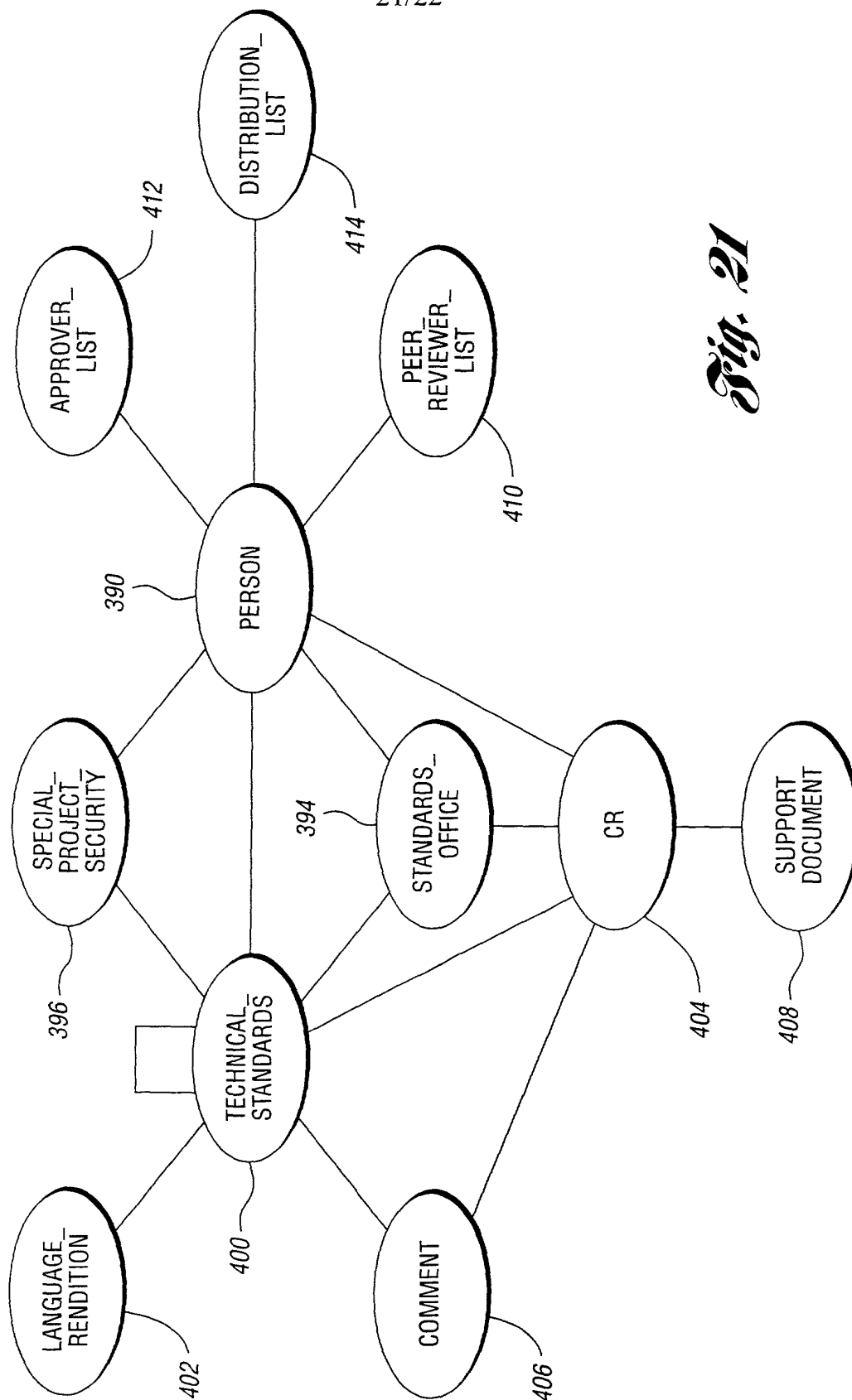


Fig. 21

TECHNICAL STANDARD REVIEW AND APPROVAL

22/22

Corporate Standards System - Netscape

File Edit View Go Communicator Help

Back Forward Reload Home Search Netscape Print Security Stop

Bookmarks Location: http://pg.com/Default.asp?action=URPview&CMD=View&ID=19038.8833.24630.36634&SO=NA_IT What's Related

CSS Production CSS Dev CSS PSU

CSS

Log Out | Help | Customer Service | Customize | GCAS Search | GO

Approved Standards | Originator | Peer Reviewer | Approver | Standards Office | Maintenance

Request#: tu106546311234 SO Creator: Krista Hepp Create Date: 18DEC2000

Approver List	Approval Status	Approval Date
1 Schmidt, Guenter		

Remove Selected **Approve All**

1. Select users you choose not to approve and click Remove Selected to remove them from this request.

2. To approve all users that remain (no selection required), click Approve All.

Select Name ☐ Gooch, Jay Region NORTHERN AMERICA GBU TISSUES & TOWELS Site

Document: Done

Start Microsoft Ne... Corporate... Microsoft Po... Acrobat Rea... 8:06 AM

Fig. 22

420

424

422